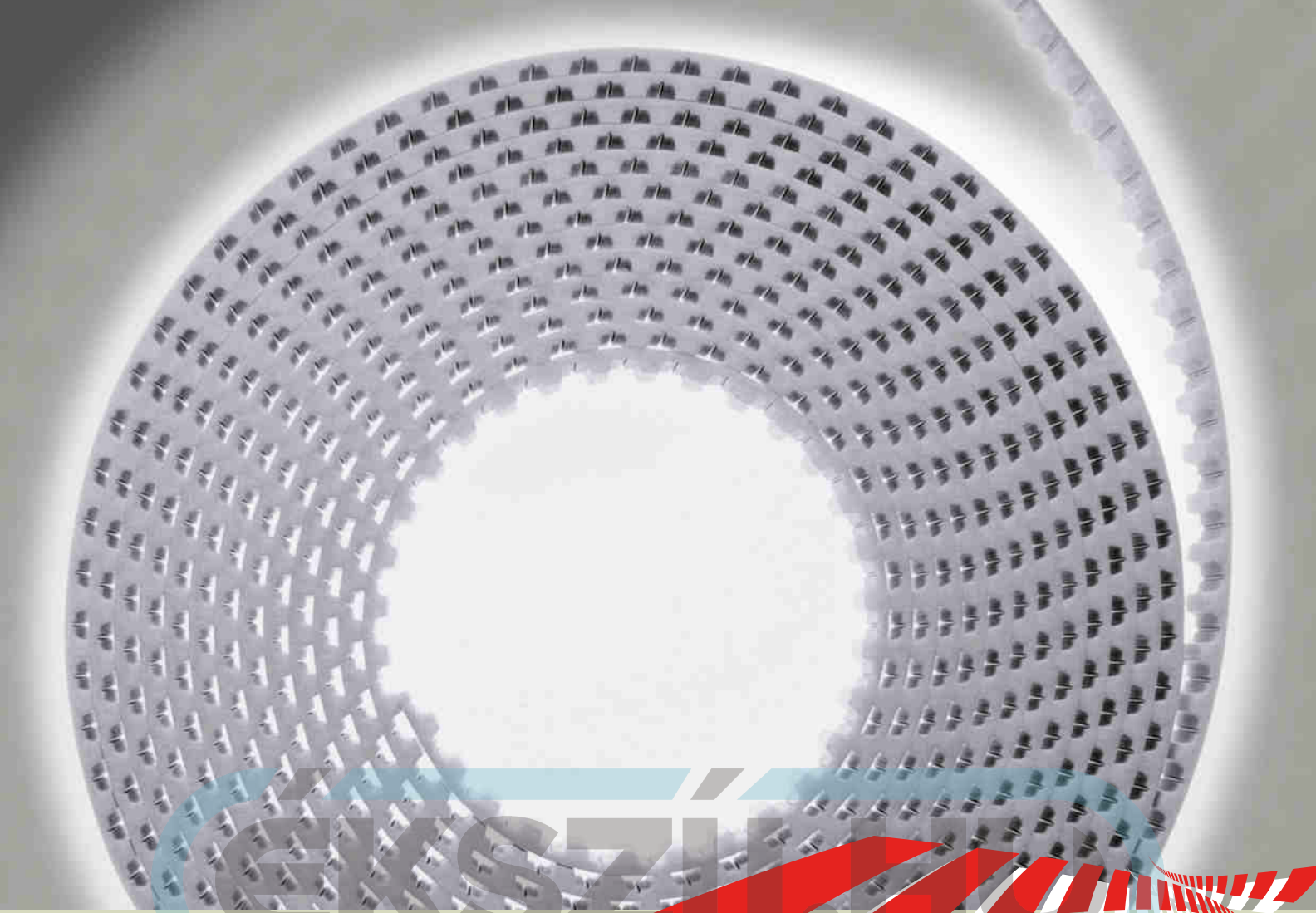
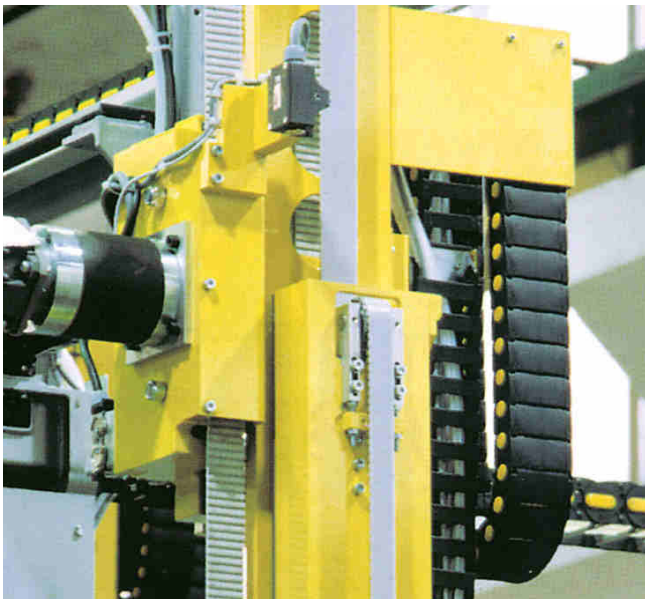


MEGALINEAR

MEGADYNE

INTRODUCTION TO OPEN-END BELTS

Megadyne started manufacturing moulded transmission belts in 1957 and extruding open ended belts in 1975. Megalinear open length belts are manufactured in thermoplastic polyurethane, that gives superior wear and abrasion resistance. Various types of steel cord, offer good running characteristics, even under high tractive loads. Advanced production processes, allow the ability to engineer bespoke technical design solutions to meet market demands. By selecting from a range of components and materials, Megalinear belts can be manufactured to perform in even the most demanding applications. **MEGALINEAR** open-end belts are particularly suited where the most precise accuracy of position, low noise and long maintenance free cycles are the key requirements.



Megadyne has expanded the Megalinear range to include:

- **MEGALINEAR QST**
- **MEGALINEAR GW**
- **MEGALINEAR FC - FCM - XMD**
- **MEGALINEAR** MEG***AC***4***T*** ™

Uniquely designed to reduce the noise levels, generated during high speed operations, **MEGALINEAR QST** is completely self-tracking without the need for flanged pulleys. The nylon faced helical offset teeth design, provides a high torque capacity.

For heavier applications, Megadyne have introduced the **MEGALINEAR GW**, a high performance thermoplastic polyurethane belt. Superior load capacities can be achieved due to the high shear strength of the tooth design, coupled with high tension, steel zinc coated cords, MEGALINEAR GW guarantees a greater transmittable power under continuous high loads.

MEGALINEAR FC is a new range of belts of the MEGALINEAR family. Specifically introduced for the food processing industry, MEGALINEAR FC is manufactured with Food Contact approved materials, according to European regulations EU 1935/2004, EU 10/2011 and EU 174/2015. It's manufactured in T5/T10 pitches without nose gap between the teeth and available with a variety of backing profiles, for all kinds of conveying and processing applications. These advanced FDA synchronous belts have excellent resistance to chemicals and corrosion, certified for wet and dry food contact. The homogenous belt design ensures a significantly greater service life, with a high level of hygienic integrity.

On request and with minimum quantity, it's possible to produce **MEGALINEAR FCM**, made in sky blue colour (RAL 5012) and certified for direct contact with dry and wet food.

Both MEGALINEAR FC AND FCM can be made with a special Metal and X-Ray detectable compound. **MEGALINEAR XMD** decreases the risk of contamination from belt fragments protecting Consumer Safety.

MEGAC4T Megalinear **A**daptable **C**leats For **T**ransport - is the most versatile belt ever!
Its design with quick and easy interchangeable profiles means you can use the same belt for a wide variety of applications, transporting goods of different shapes on a single transport system with a minimum of downtime!

Thanks to their features, Megalinear belts can be successfully used in a wide range of applications such as:

- automatic sliding doors and garage opening system
- elevators
- automated handling devices
- linear drivers
- positioning system
- conveyors
- wood industry
- textile machine
- serigraphic industry
- glass industry
- stone and marble industry
- packaging industry
- robot systems
- tobacco industry
- paper and carton industry
- chemist and pharmaceutical industry
- Food industry

Megadyne has developed a very wide range of solutions with numerous tooth designs, tensile members and compound, suitable for all applications.

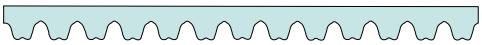
STANDARD RANGE

MXL • XL • L • H • XH

T2,5 • T5* • TT5 • T10* • T20

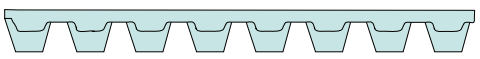
AT3 • AT5 • AT10 • MEGAC4T™ AT10 • AT20

MTD3 • MTD5 • MTD8 • MTD14

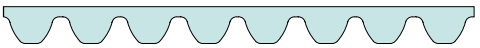


RPP5 • RPP8 • RPP14 • RPP14XHP

STD5 • STD8



HG • TG5 • TG10K6 • TG10K13 • TG20 • ATG5 • ATG10 • ATG20



QST5 • QST8 • QST14

GW14 • GW20

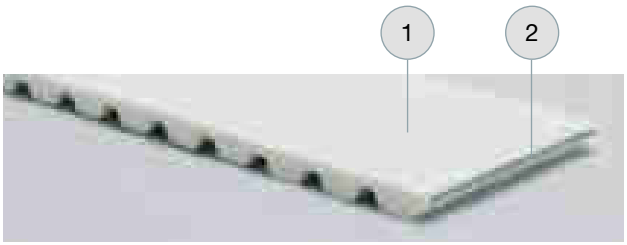
P1 • P2 • P3 • P4

* Available in Food Contact (FC) / X-Ray and Metal detectable (XMD) versions.

CLASSIFICATIONS

Megalinear Timing Belts are manufactured in thermoplastic polyurethane, with single parallel steel cords. This type of belts, developed by our Research & Development, offers good running characteristics and high traction loads. They are especially suited for power transmission and conveying with high loads and speeds. The addition of a nylon coating on the teeth during production enhances the running properties for specific applications and reduces the noise due to a lower frictional coefficient. An extra thickness of special coating is also possible on the back of the belt offering extra protection against aggressive or heavy products.

1. The body of the belts is white thermoplastic polyurethane 92 ShA, characterized by high levels of wear resistance even in the presence of shock and surge loading.
2. High strength S and Z parallel zinked steel tension members allow high breaking load and extremely low elongation. The combination of these high grade materials improves belt performances which can be summarised as follows:
   - exceptional resistance to abrasion and tooth shear
   - low coefficient of friction
   - high flexibility
   - ozone and temperature resistance (-25 °C / +80 °C)
   - oil, grease and gasoline resistance



MECHANICAL AND CHEMICAL CHARACTERISTICS

- Constant dimensions
- Noiseless
- Free maintenance
- High flexibility
- High resistance steel traction cords, with little stretching and top flexibility
- Linear speeds up to 20 m/s
- Low pretension
- Constant length
- High abrasion resistance
- Ageing, Hydrolysis, Ozone resistant
- Working temperature -25 °C / +80 °C
- High resistance to Oils, Greases and Gasoline
- Fairly Acid-proof and Alkali-proof

BODY

Megalinear belts are manufactured with white thermoplastic Polyurethane 92 ShA as standard.
Special compounds (different hardnesses, special properties) are available on request. Special compound and cords have to be tested and homologated on the application. Megadyne is not responsible for wrong functioning of special products. Here under some PU characteristics:

Water	No problem in normal or sea clean water, at room temperature. Over 60 °C there is a fast decrement of breaking strength.
Acids	In acid diluted proportions, at room temperature, this PU is moderately attacked. In high concentration acid solutions, this PU has a very short lifespan. Over 50 °C, acids are always dangerous for Thermoplastic PU.
Alkalis	In alkalis diluted proportions, at room temperature, this PU is moderately attacked. In high concentration alkaline solutions, this PU has a very short lifespan. Over 50 °C, alkalis are always dangerous for Thermoplastic PU.
Solvents	Thermoplastic PU is insoluble in the greater part of solvents. Only the very polar solvents (same as tetrahydrofuran, dimethylformamide, n-methylpyrrolidone) can dissolve or tight damage PU. The Esters or the Ketons (same as ethyl acetate or methylethylketene) can usually produce a bulge, decreasing mechanical characteristics. The Hydrocarbons aromatic and the Hydrocarbons aliphatic produce very high bulge. All the effects increase by increasing temperature.
Oils	PU has a high resistance to mineral pure oils (lubrificants, engine oils, combustible oils). Usually, high performance syntetic oils, due to special additives contained, can be incompatible with Thermoplastic PU, especially at high temperature.

Greases PU has a high resistance to mineral pure greases (lubrificants greases).
Usually, high performance syntetic greases, due to special additives contained, can be incompatible with Thermoplastic PU, especially at high temperature.

Fuels Good resistance to petrols without Alcohols.
In presence of Alcohols, Thermoplastic PU can suffer deterioration.
Fuels including Aromatiche stuffs can produce reversible bulges.

Microorganisms In presence of grime, containing humidity, Microorganisms can develop.
In case that Microbic attack can produce danger, you have to use a special kind of PU.

Weather agents Good resistance to atmospheric agents. White colour can change to light yellow under long UV exposure. In any case this hasn't influence on mechanical resistance.

CORDS

Standard cord Megalinear is manufactured with S and Z parallel zinked steel cords as standard.

Kevlar Kevlar tension cords are suggested for:
- Non magnetic, for use in drives with metal detectors
- Widely used in the food industry
- Applications in damp evoironement must be avoided

Kevlar cord belts have a lower dimentional stabiliy compared to stell cord belts. Length and tollerance may change.

HP High Performance cords have 25% more strength capacity than standard cords. They are recommended for high repeatability applications.

HF High Flexibility cords can accept smaller pulley and idler diameters than standard cords. They are suitable for multi-shaft drives with severe reverse bending.

HPF High Performance and Flexibility cords have 25% more strength capacity like the HP cords, but they are more flexible than the HP cords. They are suggested for high performance and multi-shaft drives.

Stainless steel Stainless steel cords have 25% less strength capacity than standard cords.
They are recommended for water applications.

COATING

Megalinear can be manufactured with special coating on the teeth or on the back. Please check on page 120 and 121.

IDENTIFICATION CODE

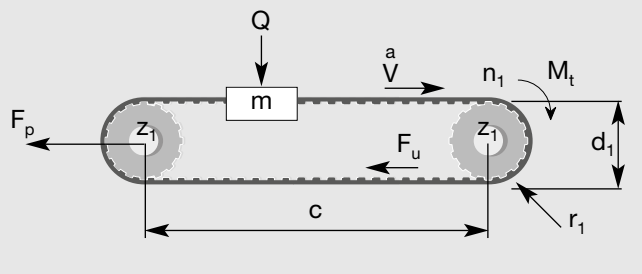
Using the information in the table below, it is possible to identify the correct belt for every application.
The code is composed of letters and numbers as the following example::

1		2		3		4		5		6
J	**+**	**50**	**+**	**AT**	**+**	**10**	**+**	**10000**	**+**	**SPECIAL MANUFACTURES**

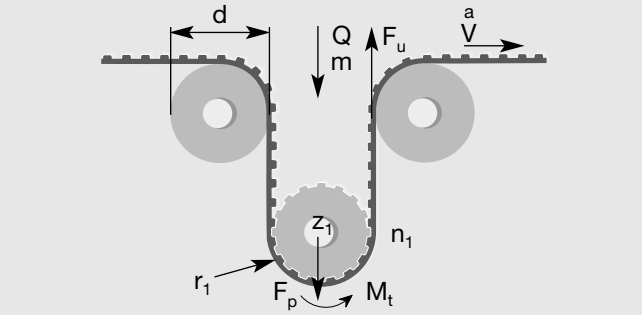
1) **J** joined belt.
ML Megalinear belt open-end.
2) **50** this number indicates the width of requested belt. The value is in mm for a belt with a pitch in mm, and in inches for a belt with a pitch in inches.
3) **AT** this code composed by letters indicates the selection of profile.
4) **10** this number indicates the standard pitch of the belt. It is expressed in mm.
5) **10000** the last number indicates the length of the belt always in mm regardless of pitch.
6) **SPECIAL MANUFACTURES:**
- special cords as Kevlar or HP or HF or HPF or stainless steel
- special compound as different hardness 85 ShA or different colours (black - red - yellow - blue)
- extra coating NFT or NFB or AVAFC or Tenax or Linatex or Honey comb or PU black cellulose or PU yellow or Neoprene rubber.

TECHNICAL CALCULATION

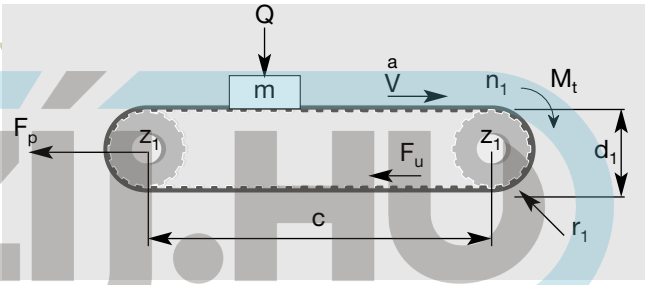
LINEAR MOTION BELT



OMEGA LINEAR MOTION BELT



CONVEYOR BELT



The following pages contain data, formulae and tables that are required to design a new belt drive.
For critical and difficult drives, it is raccomended that you contact our Application Department for advice.

Symbol	Unit	Definition	Symbol	Unit	Definition
a	m/s²	acceleration	**g**	m/s²	gravity (9,81)
b	mm	belt width	**μ**	–	friction coefficient
C	–	safety factor	**m**	Kg	conveyed mass
Δl/$_{oo}$	‰	elongation	**M$_t$**	Nm	drive torque
d	mm	idler pitch diameters	**n$_1$**	1/min	revs/min (RPM) of drive sprocket 1
d$_1$	mm	sprocket pitch diameter	**P**	KW	drive power
F$_p$	N	pretension	**Q**	N	force exerted by mass (m)
F$_u$	N	peripheral force	**V**	m/s	belt speed
F$_{p\ spec}$	N/cm	transmittable force per tooth per unit width	**Z$_i$**		number of teeth of sprocket
MTL	N	max traction load	**Z$_m$**		number of teeth in mesh on driver sprocket (12)
BS	N	breaking strength	**Z$_L$**		number of teeth of large pulley
c	mm	centre distance	**Z$_s$**		number of teeth of small pulley
			p		belt pitch

Max traction load is maximum acceptable traction on cords.
Breaking strength is necessary load to break belt cords.
Elongation is belt elongation under load.

USEFUL FORMULAE AND CONVERSION FACTORS

$$V = \frac{d_1 \cdot n_1}{19100} \qquad n_1 = \frac{V \cdot 19100}{d_1} \qquad d_1 = \frac{V \cdot 19100}{n_1} \qquad Q = m \cdot g$$

$$P = \frac{M_t \cdot n_1}{9550} \qquad M_t = \frac{9550 \cdot P}{n_1} \qquad M_t = \frac{F_u \cdot d_1}{2000}$$

CHOICE OF BELT PITCH AND SPROCKETS

For optimum belt pitch see tables on page 10.
For optimum choice of sprocket size, it is desiderable to have as near to 12 teeth in mesh as possible.

Knowing mass →	For horizontal & conveying drives	$F_u = (m \cdot a) + (m \cdot g \cdot \mu)$
	(Note: values of μ can be found in table 1 on page 11).	
→	For vertical drives	$F_u = (m \cdot a) + (m \cdot g)$
Knowing drive torque		$F_u = 2000\ M_t / d_1$
Knowing drive power		$F_u = 19.1 \cdot 10^6 \cdot P / (d_1 \cdot n_1)$

BELT WIDTH AND PROFILE ESTIMATION

The belt width b should be calculated using the following formula

$b = (F_u \cdot c_s \cdot 10) / (F_{p\ spec} \cdot Z_m)$

C_s = safety factor from page 11 table 4
F_u = from above calculation
Z_m = number of teeth in mesh on driver sprocket

$$Z_m = [0{,}5 - \frac{4 \cdot p}{79 \cdot c}(Z_L - Z_s)] \cdot Z_s$$

= (if calculated $Z_m >= 12$ for an open-end application use $Z_m = 12$)
= (if calculated $Z_m >= 6$ for a joined application use $Z_m = 6$)
$F_{p\ spec}$ = transmittable force per tooth per unit width (see table on belt data pages)

PRE-TENSIONING

The suggested installation tension:

$F_p = 2 \cdot F_u$ for linear and omega linear movement applications
$F_p = F_u$ for conveyor applications

CORD CHECK

The maximum allowable tensile load of the belt pitch/width combination selected (see tables on belt data pages):

$$\text{max traction load of choosen belt} > \frac{F_p}{2} + (F_u \cdot C_s)$$

SPROCKET AND IDLER DIAMETER CHECK

Ensure that all selected pulley and idler diameters are equal to or greater than the minimum values specified in corresponding belt data page.

ELONGATION

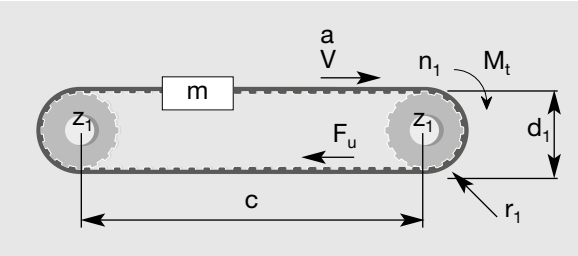
When the belt is operating there will be an elongation proportional to max traction load:

$$\Delta l/_{00} = (F_u \cdot 4) / \text{max traction load}$$

LINEAR MOTION CALCULATION EXAMPLE (OPEN-END BELT)

MACHINE DATA

C = 2.000 mm
d_1 = 76 mm
n_1 = 300 RPM
P = 1,8 KW
low fluctuating load



CHOICE OF BELT PITCH AND SPROCKETS

According to the belt pitch selection table n.1 on page 10 considering the values of P and n_1, we select RPP8 belt. Then we consider the pulley diameter nearest to the requested value and the corresponding n. of teeth (see technical information on page 65).
Therefore Z_1 = 30 teeth (with a pitch diameter of 76,4 mm).

CALCULATION OF THE EFFECTIVE TENSION

Since the drive power is known, F_u can be calculated

$$F_u = \frac{19{,}1 \cdot 10^6 \cdot P}{d_1 \cdot n_1} = \frac{19{,}1 \cdot 10^6 \cdot 1{,}8}{76{,}4 \cdot 300} = 1500 \text{ N}$$

DETERMINATION OF THE BELT WIDTH

$$b = \frac{F_u \cdot C_s \cdot 10}{F_{p\,spec} \cdot Z_m}$$

$$b = \frac{1500 \cdot 1{,}4 \cdot 10}{62 \cdot 12} = 28{,}2 \text{ mm}$$

F_u = from before (1500 N)
C_s = from page 11 table 4, for low fluctuating load C_s = 1,4
Z_m = given that driver pulley has 30 teeth and n. of teeth in mesh = 15 but max Z_m is 12, then Z_m = 12
n_1 = 300 RPM (given)
$F_{p\,spec}$ = 62N / cm (refer page 64 at 300 RPM)

Since the next closest width is 30 mm: 30 RPP8 is choosen.

PRE-TENSIONING

$F_p = 2 \cdot F_u$ F_p = 3000 N

CORD CHECK

From page 64, RPP8 pitch 30 mm wide: max traction load 4750 N

max traction load > $\frac{F_p}{2} + (F_u \cdot C_s)$ $\frac{F_p}{2} + (F_u \cdot C_s) = 1500 + 1500 \cdot 1{,}4$

4750 N > 3600 N selected belt is acceptable.

SPROCKET AND IDLER DIAMETER CHECK

Ensure that all selected pulley and idler diameters are greater than or equal the minimum values specified on page 65.

ELONGATION

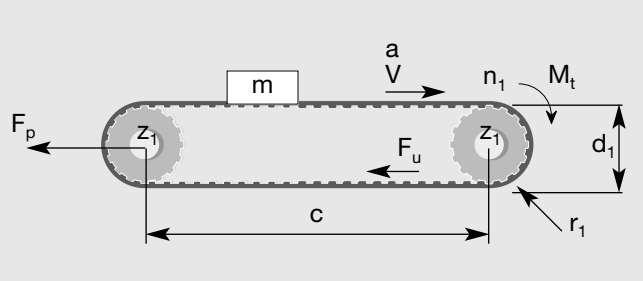
$$\Delta l/_{00} = \frac{F_u \cdot 4}{\text{max traction load}} = \frac{1500 \cdot 4}{4750} = 1{,}26 \text{ mm/m}$$

In the dynamic situations you will have an elongation of 1,26 mm per meter of operating belt.

CONVEYOR BELT CALCULATION EXAMPLE (JOINED BELT)

MACHINE DATA

C = 5.000 mm
d_1 = 100 mm
V = 0,5 m/s
a = 0,5 m/s²
Guide in nylon
Q = 4500 N
low fluctuating load



CALCULATION OF THE EFFECTIVE TENSION

Since the mass is known, F_u can be calculated $F_u = (m \cdot a) + (m \cdot g \cdot \mu)$ value of μ according to table 3 on page 11 = 0,35

$F_u = (460 \cdot 0,5) + (460 \cdot 9,81 \cdot 0,35) = 1810$ N

$m = Q/g = 4500 / 9,81 = 460$ kg

CHOICE OF BELT PITCH AND SPROCKETS

According to the belt selection table n. 2 on page 10, considering the values of F_u (for joined belts enter double of calculated F_u in table 2), we select T 10. Then we consider the pulley diameter nearest to the requested value and the corresponding n. of teeth (see technical information page 35). Therefore Z_1 = 32 teeth (with a pitch diameter of 101,86 mm).

DETERMINATION OF THE BELT WIDTH

$$b = \frac{F_u \cdot C_s \cdot 10}{F_{p\,spec} \cdot Z_m}$$

$$b = \frac{1810 \cdot 1,4 \cdot 10}{45 \cdot 6} = 93,85 \text{ mm}$$

F_u = from before (1810 N)
C_s = from page 11 table 4, for low fluctuating load C_s = 1,4
Z_m = given that driver pulley has 32 teeth and n. of teeth in mesh = 16 but max Z_m for joined belt is 6, hence, Z_m = 6
n_1 = $(Vp \cdot 60.000) / (\pi \cdot d_1) = (0,5 \cdot 60.000) / (\pi \cdot 101,86)$ as d_1 = 101,86 from before = 94 RPM
$F_{p\,spec}$ = 45 N / cm (refer page 34, at 100 RPM)

Since the next closest width is 100 mm: 100 T10 is choosen.

PRE-TENSIONING

$F_p = F_u$ so F_p = 1810 N

CORD CHECK

From page 34, T10 pitch 100 mm wide joined: max traction load 5415 N

max traction load > $F_p + (F_u \cdot C_s)$ $Fp + (F_u \cdot C_s) = 1810 + (1810 \cdot 1,4)$

5415 N > 4344 N selected belt is acceptable.

SPROCKET AND IDLER DIAMETER CHECK

Checking technical data on page 35 for pulley and idlers, it can be seen that the drive has acceptable pulley diameters.

ELONGATION

$$\Delta l/_{00} = \frac{F_u \cdot 4}{\text{max traction load}} = \frac{1810 \cdot 4}{5415} = 1,33 \text{ mm/m}$$

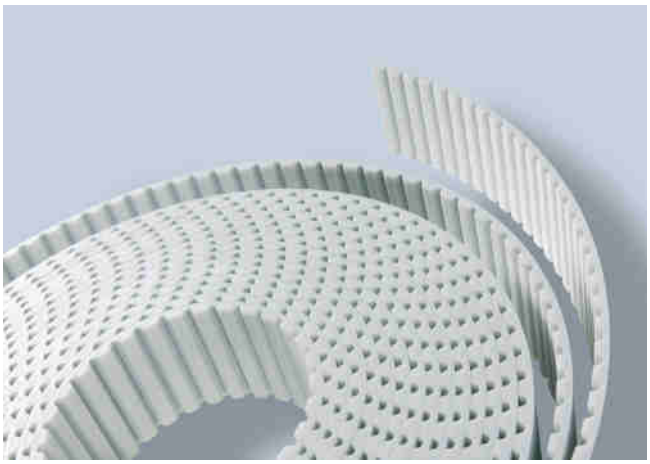
In the dynamic situations you will have an elongation of 1,33 mm per meter of operating belt.

MEGALINEAR AT3 OPEN-END

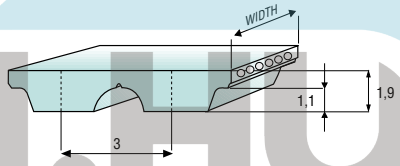
BELT CHARACTERISTICS

STANDARD WIDTHS (mm)	10	20	25	50
Weight (gr/m)	20	45	60	115

Standard compound: **white Polyurethane thermoplastic 92 ShA**
Standard back cover: **none**
Standard tooth cover: **none**
Standard cords: **S and Z torsion zinked steel**
Standard width tolerance: **+/– 0,5 mm**
Standard thickness: **1,9 +/– 0,1 mm**
Standard length tolerance: **+/– 0,5 mm/m**
Standard roll length: **100 m**
Belt options on request with minimum quantity:
Nylon fabric back
Nylon fabric teeth
Antistatic nylon fabric
Different back coating materials see page 120



TOOTH PROFILE ACCORDING ISO 17396



TOOTH RESISTANCE

RPM (1/min)	0	20	40	60	80	100	200	300	400	500	750	1000	1500	2000	3000	4000	5000	8000
$F_{p\ spec}$ (N/cm)	**24**	**24**	**24**	**23**	**23**	**23**	**22**	**21**	**21**	**20**	**19**	**18**	**16**	**15**	**14**	**13**	**12**	**10**

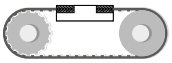
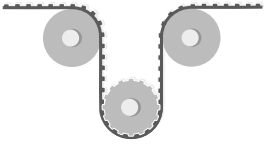
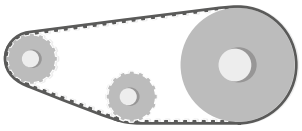
Minimum suggested number of teeth in clamp for linear movement: 7

TRACTION RESISTANCE

	Belt width (mm)	10	20	25	50
Steel	Max Traction Load (N)	410	820	1065	2170
	Breaking Strength (N)	1640	3280	4260	8690
	Elongation at MTL (mm/m)	4	4	4	4

Average values

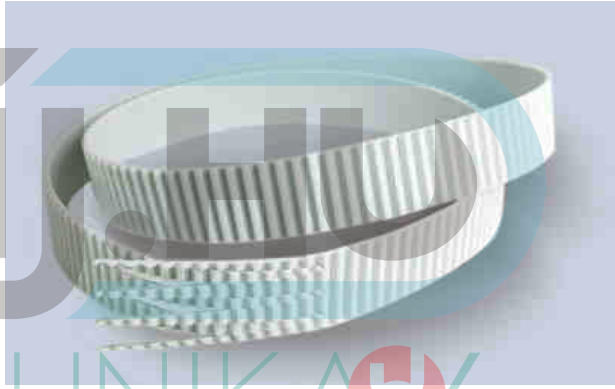
FLEXION RESISTANCE

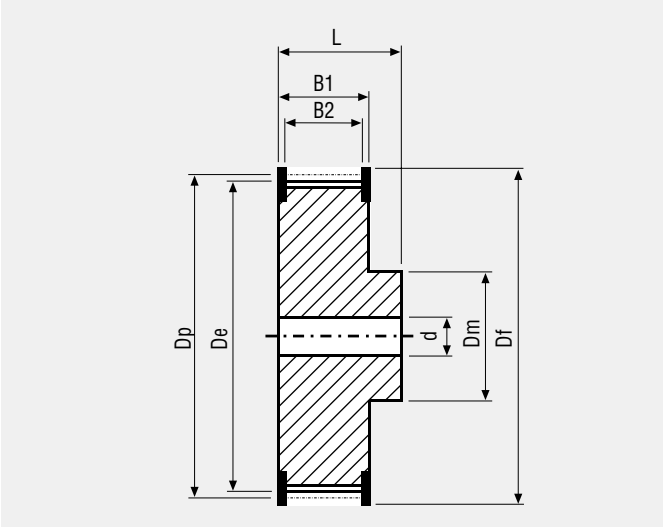
	z_{min}	z_{min}	Idler min dia (mm)	z_{min}	Idler min dia (mm)
Standard steel cords	20	25	30	20	30

JOINED BELT INFORMATION

- Minimum splice length 900 mm
- Traction and tooth resistances = 50% less than open-end
- Joined belt can be used only in conveyor systems
- Rolls with NFT and NFB can be joined too
- Minimum diameters according above table
- For coated belts, minimum diameters on page 120



PULLEYS (for more details please see our pulleys catalogue)



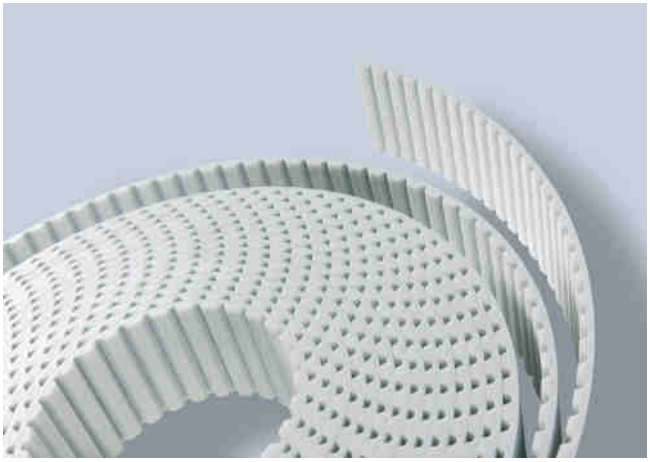
N° Teeth	Dp	De	N° Teeth	Dp	De
20	19,10	18,69	36	34,39	33,97
22	21,01	20,6	40	38,21	37,79
24	22,92	22,51	44	42,03	41,61
25	23,88	23,46	45	42,99	42,56
27	25,79	25,37	48	45,85	45,43
30	28,66	28,24	60	57,32	58,69
32	30,57	30,15	72	68,78	68,34

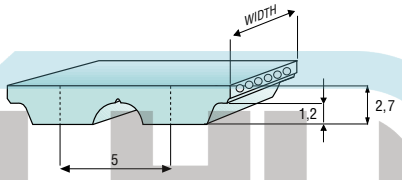
MEGALINEAR AT5 OPEN-END

BELT CHARACTERISTICS

STANDARD WIDTHS (mm)	6	10	16	25	32	50	75	100
Weight (gr/m)	20	35	50	80	105	165	245	340

Standard compound: **white Polyurethane thermoplastic 92 ShA**
Standard back cover: **none**
Standard tooth cover: **none**
Standard cords: **S and Z torsion zinked steel**
Standard width tolerance: **+/– 0,5 mm**
Standard thickness: **2,7 +/– 0,2 mm**
Standard length tolerance: **+/– 0,8 mm/m**
HP+HPF cord lenght tolerance: **+0/– 0,8 mm/m**
Standard roll length: **100 m**
Belt options on request with minimum quantity:
Nylon fabric back
Nylon fabric teeth
Antistatic nylon fabric
Transparent FDA compound
AVAFC 60/70/85 ShA
APL
Cleats





Different back coating materials see page 120

TOOTH PROFILE ACCORDING ISO 17396

TOOTH RESISTANCE

RPM (1/min)	0	20	40	60	80	100	200	300	400	500	750	1000	1500	2000	3000	4000	5000	8000
$F_{p\ spec}$ (N/cm)	**35**	**35**	**35**	**34**	**34**	**34**	**32**	**31**	**30**	**29**	**27**	**26**	**24**	**22**	**19**	**18**	**16**	**13**

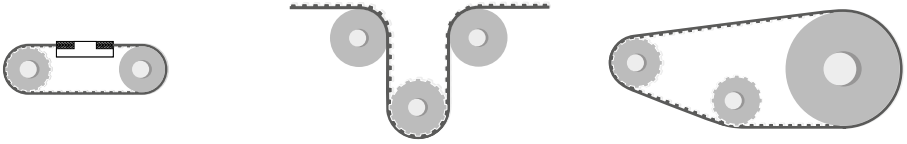
Minimum suggested number of teeth in clamp for linear movement: 7 - HP/HPF cords minimum suggested number of teeth in clamp 10

TRACTION RESISTANCE

	Belt width (mm)	6	10	16	25	32	50	75	100
Steel	Max Traction Load (N)	400	670	1070	1805	2275	3750	5145	6910
	Breaking Strength (N)	1605	2680	4285	7235	9110	15005	19560	26260
	Elongation at MTL (mm/m)	4	4	4	4	4	4	4	4
Kevlar	Max Traction Load (N)	490	820	1315	2225	2800	4615	6335	8505
	Breaking Strength (N)	1975	3295	5275	8900	11210	18465	24075	32320
	Elongation at MTL (mm/m)	8	8	8	8	8	8	8	8
HP	Max Traction Load (N)	–	840	1470	2415	3045	5040	–	–
	Breaking Strength (N)	–	3360	5880	9660	12180	20160	–	–
	Elongation at MTL (mm/m)	–	4	4	4	4	4	–	–
HF	Max Traction Load (N)	–	685	1100	1855	2335	3850	–	–
	Breaking Strength (N)	–	2750	4400	7425	9350	15400	–	–
	Elongation at MTL (mm/m)	–	5	5	5	5	5	–	–
HPF	Max Traction Load (N)	–	880	1540	2530	3190	5280	–	–
	Breaking Strength (N)	–	3520	6160	10120	12760	21120	–	–
	Elongation at MTL (mm/m)	–	5	5	5	5	5	–	–
Stainless	Max Traction Load (N)	350	590	940	1590	–	–	–	–
	Breaking Strength (N)	1415	2360	3775	6370	–	–	–	–
	Elongation at MTL (mm/m)	3,8	3,8	3,8	3,8	–	–	–	–

Average values

FLEXION RESISTANCE

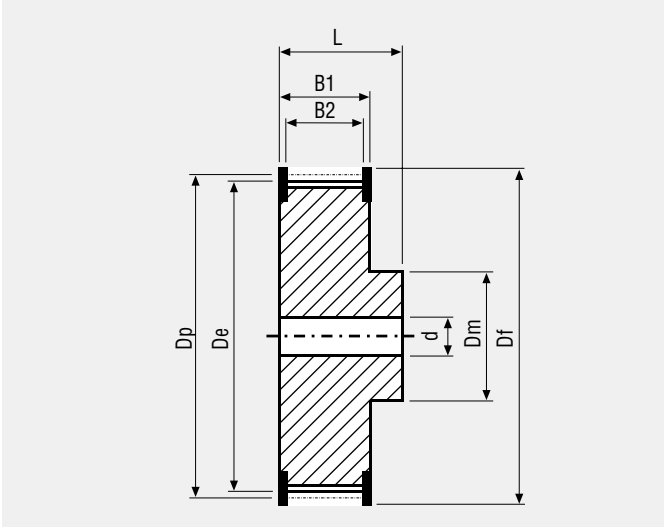


	z_{min}	z_{min}	Idler min dia (mm)	z_{min}	Idler min dia (mm)
Standard steel cords	15	15	60	15	25
Kevlar cords	15	25	60	15	25
High Power cords	25	25	60	25	40
High Flexibility cords	12	13	40	12	25
High Power Flexible cords	20	24	40	20	40
Stainless steel cords	15	18	65	15	60

JOINED BELT INFORMATION

- Minimum splice length 900 mm
- Traction and tooth resistances = 50% less than open-end
- Joined belt can be used only in conveyor systems
- Rolls with NFT, NFB, AVAFC and APL can be joined too
- Minimum diameters according above table
- For coated belts, minimum diameters on page 120

PULLEYS (for more details please see our pulleys catalogue)



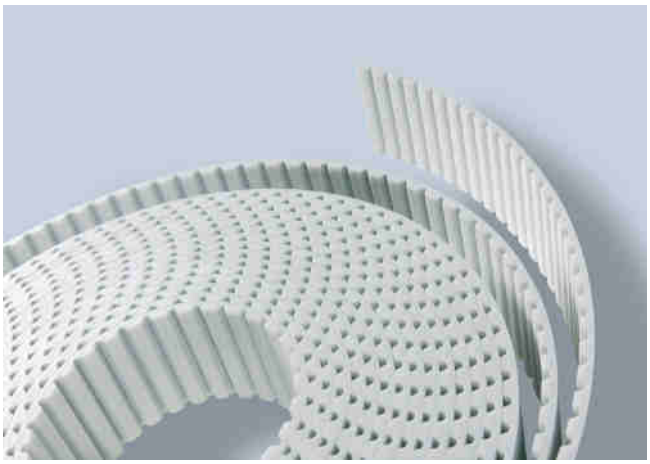
N° Teeth	Dp	De	N° Teeth	Dp	De
15	23,87	22,64	28	44,56	43,33
16	25,46	24,24	30	47,75	46,52
18	28,65	27,42	32	50,93	49,70
19	30,24	29,01	36	57,30	56,07
20	31,83	30,60	40	63,66	62,43
22	35,01	33,79	42	66,85	65,62
24	38,20	36,97	44	70,03	68,80
25	39,79	38,56	48	76,39	75,17
26	41,38	40,15	60	95,49	94,27
27	42,97	41,74			

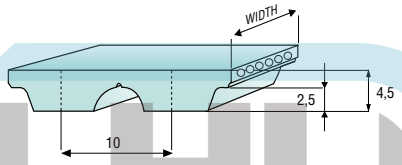
MEGALINEAR AT10 OPEN-END

BELT CHARACTERISTICS

STANDARD WIDTHS (mm)	16	25	32	50	75	100	150
Weight (gr/m)	90	160	185	290	435	580	890

Standard compound: **white Polyurethane thermoplastic 92 ShA**
Standard back cover: **none**
Standard tooth cover: **none**
Standard cords: **S and Z torsion zinked steel**
Standard width tolerance: **+/– 0,5 mm**
Standard thickness: **4,5 +/– 0,3 mm**
Standard length tolerance: **+/– 0,8 mm/m**
HP+HPF cord lenght tolerance: **+0/– 0,8 mm/m**
Standard roll length: **100 m**
Belt options on request with minimum quantity:
Nylon fabric back
Nylon fabric teeth
Antistatic nylon fabric
Transparent FDA compound
AVAFC 60/70/85 ShA
APL
Fishbone
Ribbed
Cleats





Different back coating materials see page 120
TOOTH PROFILE ACCORDING ISO 17396

TOOTH RESISTANCE

RPM (1/min)	0	20	40	60	80	100	200	300	400	500	750	1000	1500	2000	3000	4000	5000	8000
$F_{p\ spec}$ (N/cm)	**83**	**80**	**80**	**80**	**78**	**77**	**73**	**69**	**67**	**65**	**58**	**55**	**48**	**44**	**38**	**33**	**30**	**22**

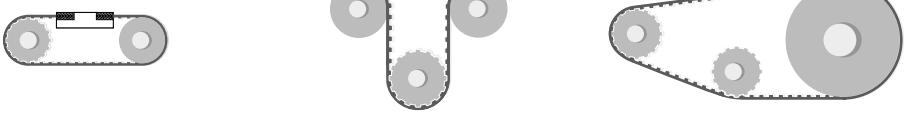
Minimum suggested number of teeth in clamp for linear movement: 7 - HP/HPF cords minimum suggested number of teeth in clamp 10

TRACTION RESISTANCE

	Belt width (mm)	16	25	32	50	75	100	150
Steel	Max Traction Load (N)	2270	4000	5160	8590	13800	18600	30600
	Breaking Strength (N)	9100	16100	20200	34300	52500	70700	105000
	Elongation at MTL (mm/m)	4	4	4	4	4	4	4
Kevlar	Max Traction Load (N)	2945	5045	6730	10935	17715	23915	39425
	Breaking Strength (N)	11780	20195	26925	43755	67315	90875	138000
	Elongation at MTL (mm/m)	8	8	8	8	8	8	8
HP	Max Traction Load (N)	3460	5190	6920	11245	18210	24580	40530
	Breaking Strength (N)	13840	20760	27680	44980	69200	93420	141860
	Elongation at MTL (mm/m)	4	4	4	4	4	4	4
HF	Max Traction Load (N)	2385	4240	5300	9010	14505	19525	31495
	Breaking Strength (N)	9540	16960	21200	36040	55120	74200	110240
	Elongation at MTL (mm/m)	5	5	5 b	5	5	5	5
HPF	Max Traction Load (N)	3850	5775	7700	12510	20260	27355	45100
	Breaking Strength (N)	15400	23100	30800	50050	77000	103950	157850
	Elongation at MTL (mm/m)	5	5	5	5	5	5	5
Stainless	Max Traction Load (N)	1785	3175	3970	6745	–	–	–
	Breaking Strength (N)	7145	12700	15880	26995	–	–	–
	Elongation at MTL (mm/m)	3,8	3,8	3,8	3,8	–	–	–

Average values

FLEXION RESISTANCE

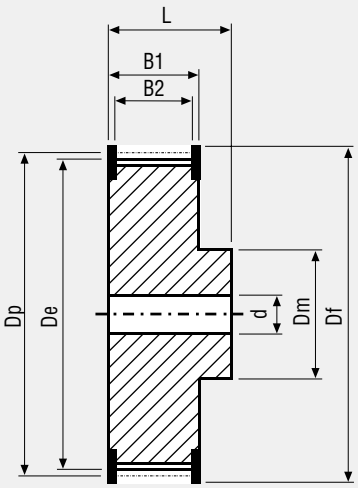


	z_{min}	z_{min}	Idler min dia (mm)	z_{min}	Idler min dia (mm)
Standard steel cords	15	20	120	15	50
Kevlar cords	15	20	120	15	50
High Power cords	25	25	150	25	80
High Flexibility cords	15	20	80	15	50
High Power Flexible cords	16	20	100	16	60
Stainless steel cords	19	25	110	19	110

JOINED BELT INFORMATION

- Minimum splice length 900 mm
- Traction and tooth resistances = 50% less than open-end
- Joined belt can be used only in conveyor systems
- Rolls with NFT, NFB, AVAFC and APL can be joined too
- Minimum diameters according above table
- For coated belts, minimum diameters on page 120

PULLEYS (for more details please see our pulleys catalogue)



N° Teeth	Dp	De	N° Teeth	Dp	De
15	47,75	45,90	27	85,94	84,10
16	50,93	49,08	28	89,13	87,28
18	57,30	55,45	30	95,49	93,65
19	60,48	58,63	32	101,86	100,01
20	63,66	61,81	36	114,59	112,74
22	70,03	68,18	40	127,32	125,48
24	76,39	74,55	44	140,06	138,21
25	79,58	77,73	48	152,79	150,94
26	82,76	80,91	60	190,99	189,14

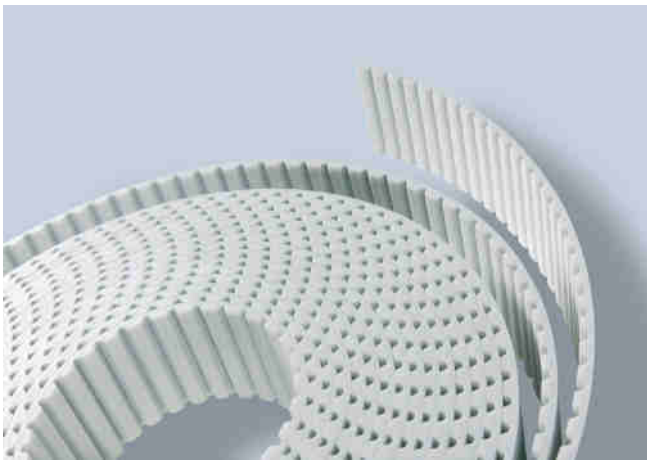
MEGALINEAR AT10 WITHOUT GAP OPEN-END

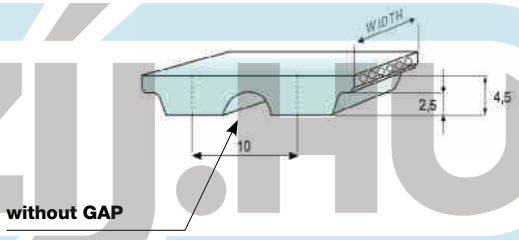
BELT CHARACTERISTICS

STANDARD WIDTHS (mm)	25	32	50	75	100
Weight (gr/m)	160	205	320	480	640

Standard compound: **white Polyurethane thermoplastic 92 ShA**
Standard back cover: **none**
Standard tooth cover: **none**
Standard cords: **S and Z torsion zinked steel**
Standard width tolerance: **+/– 0,5 mm**
Standard thickness: **4,5 +/– 0,3 mm**
Standard length tolerance: **+/– 0,8 mm/m**
Standard roll length: **100 m**

TOOTH PROFILE ACCORDING ISO 17396





TOOTH RESISTANCE

RPM (1/min)	0	20	40	60	80	100	200	300	400	500	750	1000	1500	2000	3000	4000	5000	8000
$F_{p\ spec}$ (N/cm)	**74**	**72**	**71**	**71**	**70**	**69**	**65**	**62**	**60**	**58**	**53**	**50**	**44**	**40**	**35**	**30**	**27**	**20**

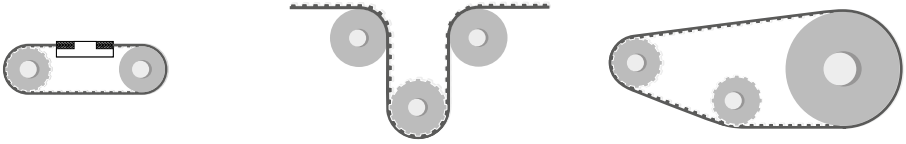
Minimum suggested number of teeth in clamp for linear movement: 7

TRACTION RESISTANCE

	Belt width (mm)	25	32	50	75	100
Steel	Max Traction Load (N)	3560	4510	7835	12750	17250
	Breaking Strength (N)	14250	18050	31350	48450	65550
	Elongation at MTL (mm/m)	4	4	4	4	4

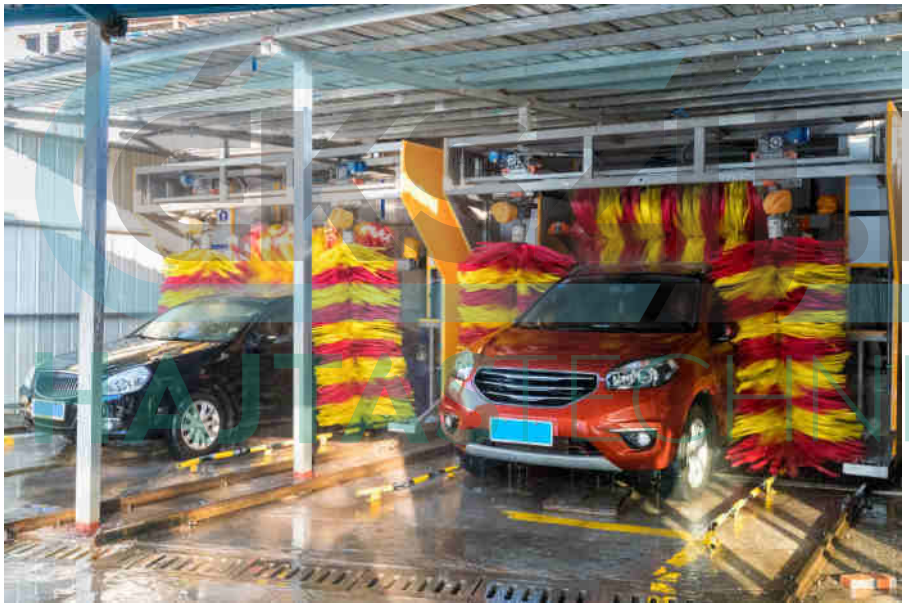
Average values

FLEXION RESISTANCE

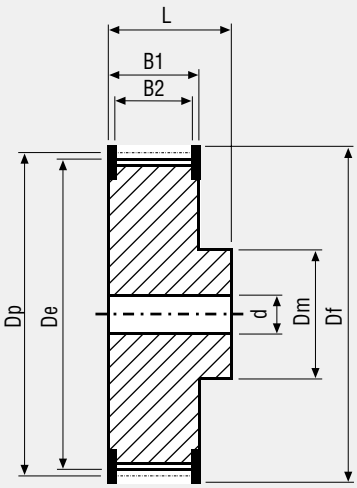


	z_{min}	z_{min}	Idler min dia (mm)	z_{min}	Idler min dia (mm)
Standard steel cords	15	20	120	15	50

TYPICAL APPLICATION - CAR WASHING MACHINE



PULLEYS (for more details please see our pulleys catalogue)

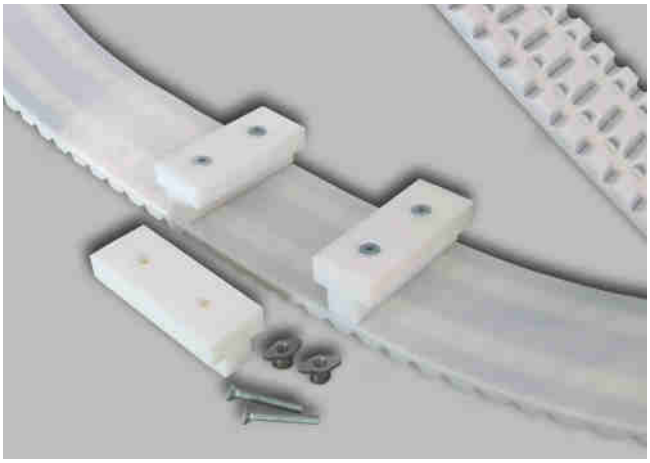


N° Teeth	Dp	De	N° Teeth	Dp	De
15	47,75	45,90	27	85,94	84,10
16	50,93	49,08	28	89,13	87,28
18	57,30	55,45	30	95,49	93,65
19	60,48	58,63	32	101,86	100,01
20	63,66	61,81	36	114,59	112,74
22	70,03	68,18	40	127,32	125,48
24	76,39	74,55	44	140,06	138,21
25	79,58	77,73	48	152,79	150,94
26	82,76	80,91	60	190,99	189,14

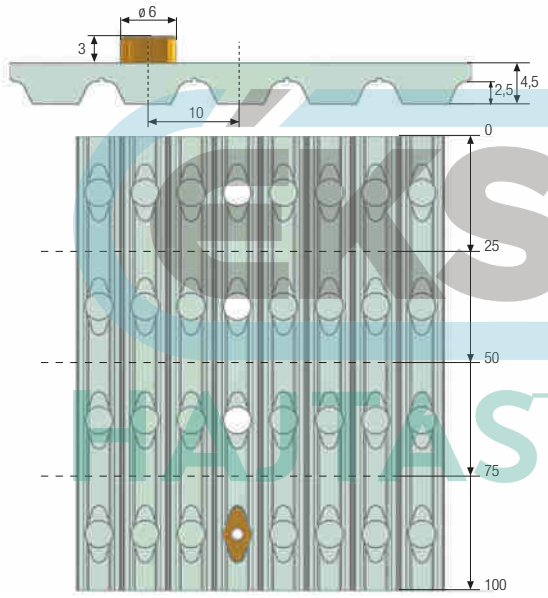
BELT CHARACTERISTICS

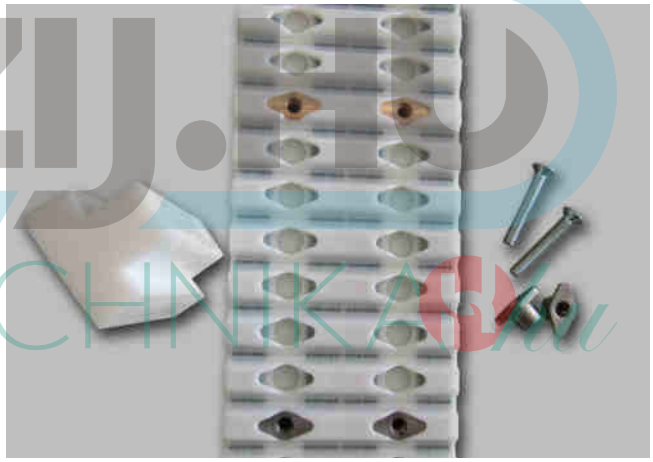
STANDARD WIDTHS (mm)	25	50	75	100
Weight (gr/m)	125	250	375	500

Standard compound: **white Polyurethane thermoplastic 92 ShA**
Standard back cover: **none**
Standard tooth cover: **none**
Standard cords: **S and Z torsion zinked steel**
Standard width tolerance: **+/– 0,5 mm**
Standard thickness: **4,5 +/– 0,3 mm**
Standard length tolerance: **+/– 0,8 mm/m**
Standard roll length: **100 m**
Standard inserts: brass and stainless steel (M4)



Tooth profile according ISO 17396





TOOTH RESISTANCE

RPM (1/min)	0	20	40	60	80	100	200	300	400	500	750	1000	1500	2000	3000	4000	5000	8000
$F_{p\ spec}$ (N/cm)	**60**	**58**	**57**	**57**	**56**	**55**	**52**	**50**	**48**	**47**	**42**	**40**	**34**	**30**	**27**	**23**	**21**	**15**

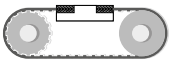
Minimum suggested number of teeth in clamp for linear movement: 7

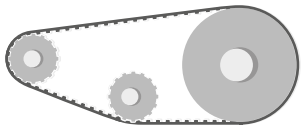
TRACTION RESISTANCE

	Belt width (mm)	25	50	75	100
Steel	Max Traction Load (N)	2850	5700	9000	12000
	Breaking Strength (N)	11400	22800	34200	45600
	Elongation at MTL (mm/m)	4	4	4	4

Average values

FLEXION RESISTANCE

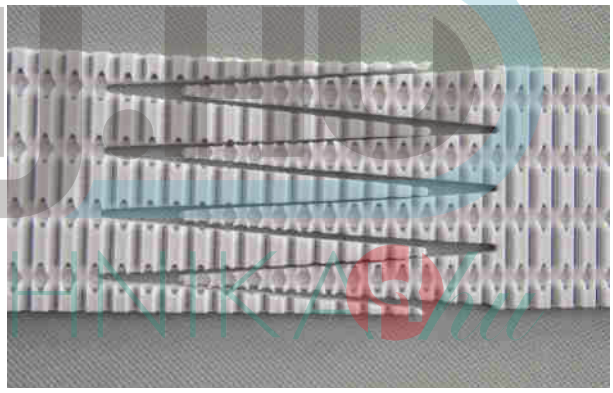




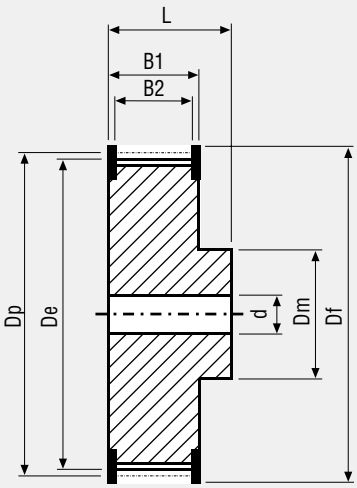
	z_{min}	z_{min}	Idler min dia (mm)
Standard steel cords	25	25	80

JOINED BELT INFORMATION

- Minimum splice length 900 mm
- Traction and tooth resistances = 50% less than open-end
- Joined belt can be used only in conveyor systems
- Minimum diameters according above table



PULLEYS (for more details please see our pulleys catalogue)



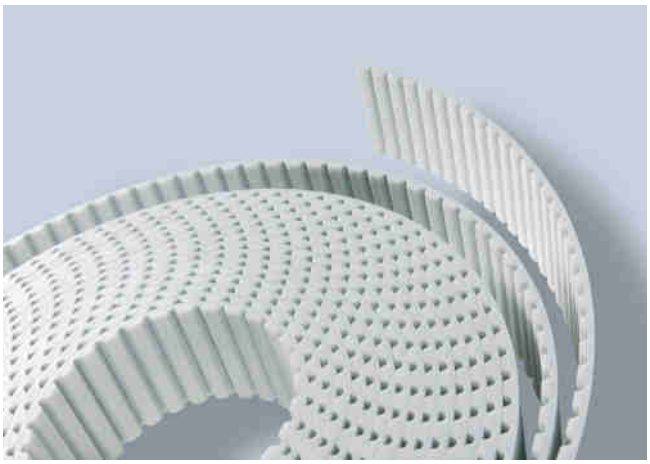
N° Teeth	Dp	De
25	79,58	77,73
26	82,76	80,91
27	85,94	84,10
28	89,13	87,28
30	95,49	93,65
32	101,86	100,01
36	114,59	112,74
40	127,32	125,48
44	140,06	138,21
48	152,79	150,94
60	190,99	189,14

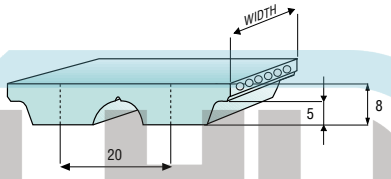
MEGALINEAR AT20 OPEN-END

BELT CHARACTERISTICS

STANDARD WIDTHS (mm)	25	32	50	75	100	150	200
Weight (gr/m)	225	310	480	720	960	1425	1935

Standard compound: **white Polyurethane thermoplastic 92 ShA**
Standard back cover: **none**
Standard tooth cover: **none**
Standard cords: **S and Z torsion zinked steel**
Standard width tolerance: **+/– 1 mm**
Standard thickness: **8 +/– 0,45 mm**
Standard length tolerance: **+/– 0,8 mm/m**
HP+HPF cord lenght tolerance: **+0/– 0,8 mm/m**
Standard roll length: **100 m**
Belt options on request with minimum quantity:
Nylon fabric back
Nylon fabric teeth
Antistatic nylon fabric
Transparent FDA compound
AVAFC 60/70/85 ShA
APL
Fishbone
Ribbed
Cleats





Different back coating materials see page 120

TOOTH PROFILE ACCORDING ISO 17396

TOOTH RESISTANCE

RPM (1/min)	0	20	40	60	80	100	200	300	400	500	750	1000	1500	2000	3000	4000	5000
$F_{p\ spec}$ (N/cm)	**147**	**144**	**142**	**139**	**137**	**135**	**126**	**119**	**112**	**107**	**97**	**88**	**76**	**67**	**58**	**43**	**35**

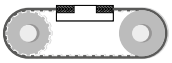
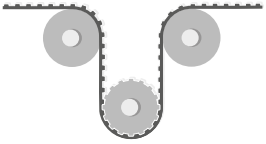
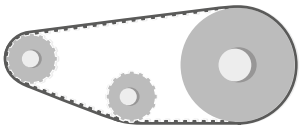
Minimum suggested number of teeth in clamp for linear movement: 7

TRACTION RESISTANCE

	Belt width (mm)	25	32	50	75	100	150	200
Steel	Max Traction Load (N)	5190	6920	11245	18210	24580	40530	53380
	Breaking Strength (N)	20760	27680	44980	69200	93420	141860	186840
	Elongation at MTL (mm/m)	4	4	4	4	4	4	4
Kevlar	Max Traction Load (N)	5045	6730	10935	17715	23915	39425	51930
	Breaking Strength (N)	20195	26925	43755	67315	90875	138000	181755
	Elongation at MTL (mm/m)	8	8	8	8	8	8	8
HP	Max Traction Load (N)	-	10400	16000	25260	34525	56685	74970
	Breaking Strength (N)	-	41600	64000	96000	131200	198400	262400
	Elongation at MTL (mm/m)	-	4	4	4	4	4	4
HF	Max Traction Load (N)	5775	7700	12510	20260	27355	45100	59400
	Breaking Strength (N)	23100	30800	50050	77000	103950	157850	207900
	Elongation at MTL (mm/m)	5	5	5	5	5	5	5

Average values

FLEXION RESISTANCE

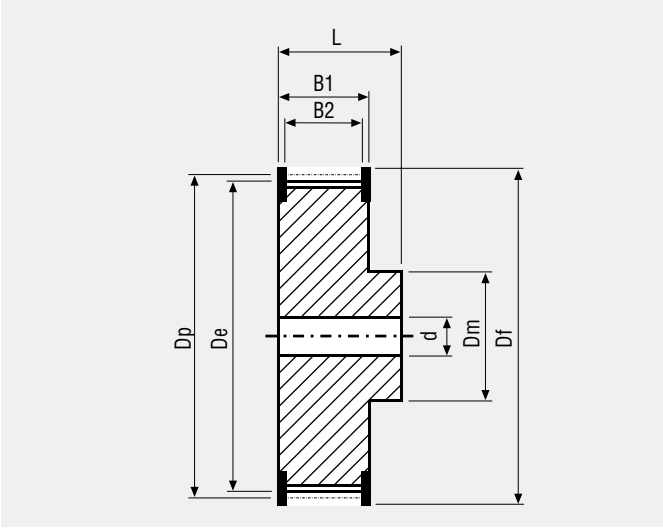




	z_{min}	z_{min}	Idler min dia (mm)	z_{min}	Idler min dia (mm)
Standard steel cords	18	25	180	18	120
Kevlar cords	18	25	180	18	120
High Power cords	25	25	250	25	160
High Flexibility cords	18	25	150	18	120

JOINED BELT INFORMATION

- Minimum splice length 900 mm
- Traction and tooth resistances = 50% less than open-end
- Joined belt can be used only in conveyor systems
- Rolls with NFT, NFB, AVAFC and APL can be joined too
- Minimum diameters according above table
- For coated belts, minimum diameters on page 120

PULLEYS (for more details please see our pulleys catalogue)



N° Teeth	Dp	De
18	114,59	111,73
20	127,32	124,47
22	140,06	137,20
24	152,79	149,93
25	159,15	156,30
30	190,99	188,13

N° Teeth	Dp	De
32	203,72	200,86
36	229,18	226,33
40	254,65	251,80
48	305,58	302,73
60	381,97	379,12