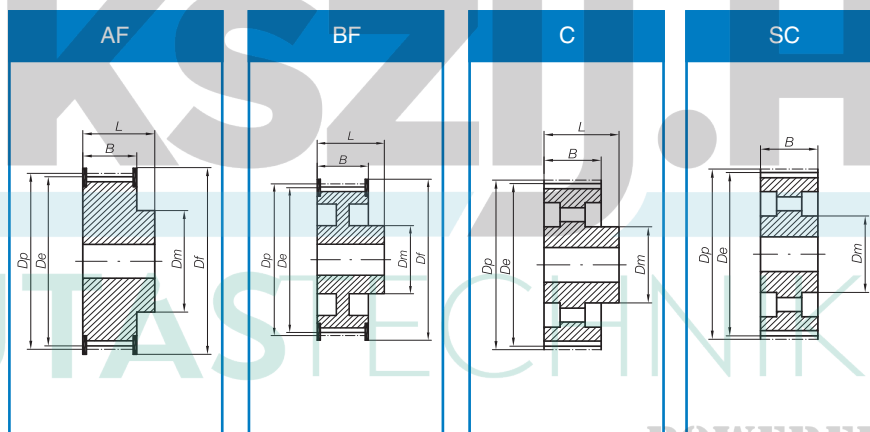


HTD Profile Pilot Bore

14mm Pitch 14M-40 (40mm Wide Belt)

Code	Teeth	Type	Dp	De	Df	Dm	B	L	Material
28 - 14M - 40	28	AF	124.78	121.98	128	100	54	69	S
29 - 14M - 40	29	AF	129.23	126.44	138	100	54	69	S
30 - 14M - 40	30	AF	133.69	130.90	138	100	54	69	S
32 - 14M - 40	32	AF	142.60	139.81	154	100	54	69	S
34 - 14M - 40	34	AF	151.51	148.72	160	100	54	69	S
36 - 14M - 40	36	AF	160.43	157.68	168	100	54	69	S
38 - 14M - 40	38	AF	169.34	166.60	183	120	54	69	S
40 - 14M - 40	40	AF	178.25	175.49	188	120	54	69	S
44 - 14M - 40	44	AF	196.08	193.28	211	120	54	69	S
48 - 14M - 40	48	BF	213.90	211.11	226	135	54	69	CI
56 - 14M - 40	56	BF	249.55	246.76	256	135	54	69	CI
64 - 14M - 40	64	BF	285.21	282.41	296	135	54	69	CI
72 - 14M - 40	72	C	320.86	318.06	-	135	54	69	CI
80 - 14M - 40	80	C	356.51	353.71	-	135	54	69	CI
90 - 14M - 40	90	C	401.07	398.28	-	135	54	69	CI
112 - 14M - 40	112	C	499.11	496.32	-	135	54	69	CI
144 - 14M - 40	144	C	641.71	638.92	-	135	54	69	CI
168 - 14M - 40	168	C	748.66	745.87	-	135	54	69	CI
192 - 14M - 40	192	C	855.62	852.82	-	135	54	69	CI
216 - 14M - 40	216	C	962.57	959.76	-	150	54	69	CI



Material
 AL = Aluminium
 CI* = Cast iron
 S = Steel

14mm Pitch 14M-55 (55mm Wide Belt)

Code	Teeth	Type	Dp	De	Df	Dm	B	L	Material
28 - 14M - 55	28	AF	124.78	121.98	128	100	70	85	S
29 - 14M - 55	29	AF	129.23	126.44	138	100	70	85	S
30 - 14M - 55	30	AF	133.69	130.90	138	100	70	85	S
32 - 14M - 55	32	AF	142.60	139.81	154	100	70	85	S
34 - 14M - 55	34	AF	151.51	148.72	160	100	70	85	S
36 - 14M - 55	36	AF	160.43	157.68	168	100	70	85	S
38 - 14M - 55	38	AF	169.34	166.60	183	120	70	85	S
40 - 14M - 55	40	AF	178.25	175.49	188	120	70	85	S
44 - 14M - 55	44	AF	196.08	193.28	211	120	70	85	S
48 - 14M - 55	48	SBF	213.90	211.11	226	135	70	70	CI
56 - 14M - 55	56	SBF	249.55	246.76	256	135	70	70	CI
64 - 14M - 55	64	SBF	285.21	282.41	296	135	70	70	CI
72 - 14M - 55	72	SC	320.86	318.06	-	135	70	70	CI
80 - 14M - 55	80	SC	356.51	353.71	-	135	70	70	CI
90 - 14M - 55	90	SC	401.07	398.28	-	135	70	70	CI
112 - 14M - 55	112	SC	499.11	496.32	-	135	70	70	CI
144 - 14M - 55	144	SC	641.71	638.92	-	135	70	70	CI
168 - 14M - 55	168	SC	748.66	745.87	-	135	70	70	CI
192 - 14M - 55	192	SC	855.62	852.82	-	135	70	70	CI
216 - 14M - 55	216	SC	962.57	959.76	-	150	70	70	CI

Df and Dm can vary without notice. During manufacturing, the lightening relief may vary slightly.

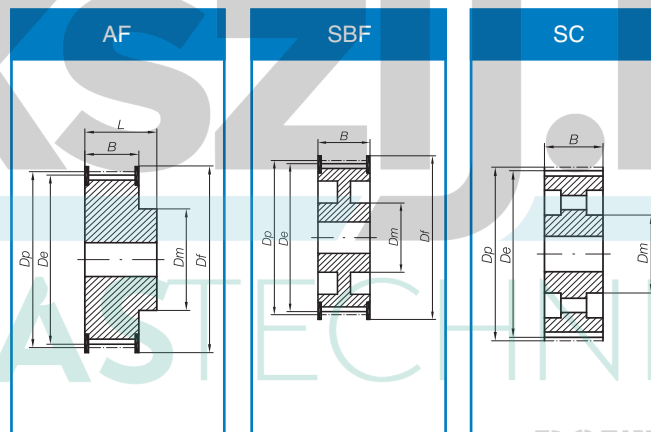
*Cast Iron items may be manufactured from steel depending upon current production availability. This may cause slight variations to non-critical dimensions. Please inform us at order placement if you are unable to accept this variation.

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HTD Profile Pilot Bore

14mm Pitch 14M-85 (85mm Wide Belt)

Code	Teeth	Type	Dp	De	Df	Dm	B	L	Material
28 - 14M - 85	28	AF	124.78	121.98	128	100	102	117	S
29 - 14M - 85	29	AF	129.23	126.44	138	100	102	117	S
30 - 14M - 85	30	AF	133.69	130.90	138	100	102	117	S
32 - 14M - 85	32	AF	142.60	139.81	154	100	102	117	S
34 - 14M - 85	34	AF	151.51	148.72	160	100	102	117	S
36 - 14M - 85	36	AF	160.43	157.68	168	100	102	117	S
38 - 14M - 85	38	AF	169.34	166.60	183	120	102	117	S
40 - 14M - 85	40	AF	178.25	175.49	188	135	102	117	S
44 - 14M - 85	44	AF	196.08	193.28	211	135	102	117	S
48 - 14M - 85	48	AF	213.90	211.11	226	150	102	117	CI
56 - 14M - 85	56	SBF	249.55	246.76	256	150	102	102	CI
64 - 14M - 85	64	SBF	285.21	282.41	296	150	102	102	CI
72 - 14M - 85	72	SC	320.86	318.06	-	150	102	102	CI
80 - 14M - 85	80	SC	356.51	353.71	-	150	102	102	CI
90 - 14M - 85	90	SC	401.07	398.28	-	150	102	102	CI
112 - 14M - 85	112	SC	499.11	496.32	-	150	102	102	CI
144 - 14M - 85	144	SC	641.71	638.92	-	150	102	102	CI
168 - 14M - 85	168	SC	748.66	745.87	-	150	102	102	CI
192 - 14M - 85	192	SC	855.62	852.82	-	165	102	102	CI
216 - 14M - 85	216	SC	962.57	959.76	-	165	102	102	CI



Material
 AL = Aluminium
 CI* = Cast iron
 S = Steel

14mm Pitch 14M-115 (115mm Wide Belt)

Code	Teeth	Type	Dp	De	Df	Dm	B	L	Material
28 - 14M - 115	28	AF	124.78	121.98	128	100	133	148	S
29 - 14M - 115	29	AF	129.23	126.44	138	100	133	148	S
30 - 14M - 115	30	AF	133.69	130.90	138	100	133	148	S
32 - 14M - 115	32	AF	142.60	139.81	154	100	133	148	S
34 - 14M - 115	34	AF	151.51	148.72	160	100	133	148	S
36 - 14M - 115	36	AF	160.43	157.68	168	120	133	148	S
38 - 14M - 115	38	AF	169.34	166.60	183	120	133	148	S
40 - 14M - 115	40	AF	178.25	175.49	188	135	133	148	S
44 - 14M - 115	44	AF	196.08	193.28	211	140	133	148	S
48 - 14M - 115	48	AF	213.90	211.11	226	150	133	148	CI
56 - 14M - 115	56	AF	249.55	246.76	256	150	133	148	CI
64 - 14M - 115	64	SBF	285.21	282.41	296	150	133	133	CI
72 - 14M - 115	72	SC	320.86	318.06	-	150	133	133	CI
80 - 14M - 115	80	SC	356.51	353.71	-	150	133	133	CI
90 - 14M - 115	90	SC	401.07	398.28	-	150	133	133	CI
112 - 14M - 115	112	SC	499.11	496.32	-	150	133	133	CI
144 - 14M - 115	144	SC	641.71	638.92	-	165	133	133	CI
168 - 14M - 115	168	SC	748.66	745.87	-	165	133	133	CI
192 - 14M - 115	192	SC	855.62	852.82	-	165	133	133	CI
216 - 14M - 115	216	SC	962.57	959.76	-	165	133	133	CI

Df and Dm can vary without notice. During manufacturing, the lightening relief may vary slightly.

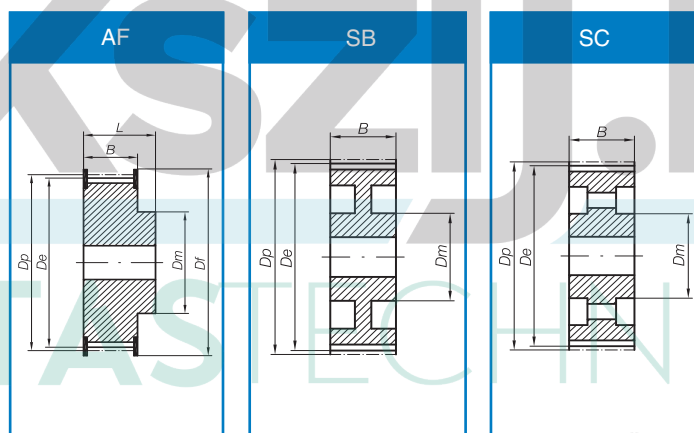
*Cast Iron items may be manufactured from steel depending upon current production availability. This may cause slight variations to non-critical dimensions. Please inform us at order placement if you are unable to accept this variation.

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HTD Profile Pilot Bore

14mm Pitch 14M-170 (170mm Wide Belt)

Code	Teeth	Type	Dp	De	Df	Dm	B	L	Material
28 - 14M - 170	28	AF	124.78	121.98	128	100	187	202	S
29 - 14M - 170	29	AF	129.23	126.44	138	100	187	202	S
30 - 14M - 170	30	AF	133.69	130.90	138	100	187	202	S
32 - 14M - 170	32	AF	142.60	139.81	154	100	187	202	S
34 - 14M - 170	34	AF	151.51	148.72	160	100	187	202	S
36 - 14M - 170	36	AF	160.43	157.68	168	120	187	202	S
38 - 14M - 170	38	AF	169.34	166.60	183	135	187	202	S
40 - 14M - 170	40	AF	178.25	175.49	188	140	187	202	S
44 - 14M - 170	44	AF	196.08	193.28	211	160	187	202	S
48 - 14M - 170	48	AF	213.90	211.11	226	160	187	202	S
56 - 14M - 170	56	AF	249.55	246.76	256	160	187	202	S
64 - 14M - 170	64	AF	285.21	282.41	296	180	187	202	S
72 - 14M - 170	72	SB	320.86	318.06	-	180	187	187	CI
80 - 14M - 170	80	SB	356.51	353.71	-	180	187	187	CI
90 - 14M - 170	90	SC	401.07	398.28	-	180	187	187	CI
112 - 14M - 170	112	SC	499.11	496.32	-	200	187	187	CI
144 - 14M - 170	144	SC	641.71	638.92	-	220	187	187	CI
168 - 14M - 170	168	SC	748.66	745.87	-	220	187	187	CI
192 - 14M - 170	192	SC	855.62	852.82	-	220	187	187	CI
216 - 14M - 170	216	SC	962.57	959.76	-	220	187	187	CI



Material
 AL = Aluminium
 CI* = Cast iron
 S = Steel

Df and Dm can vary without notice. During manufacturing, the lightening relief may vary slightly.

*Cast Iron items may be manufactured from steel depending upon current production availability. This may cause slight variations to non-critical dimensions. Please inform us at order placement if you are unable to accept this variation.

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